



ALL MATERIAL EXCLUDING ANCHOR BOLTS AND PINTLES SHALL BE MADE OF A588 STEEL.

ALL STRUCTURAL STEEL BEARING PLATES SHALL BE FLAT ROLLED STEEL PLATES WITH ALL SURFACES SMOOTH AND FREE FROM WARP AND ALL EDGES SMOOTH, STRAIGHT AND VERTICAL.

ALL PLATE CUTS SHALL BE MACHINE OR MACHINE FLAME CUTS.

MACHINE FINISH THE BOTTOM SURFACE ONLY OF PLATES SHOWN TO BE FINISHED.

ALL MATERIAL EXCLUDING BRONZE PLATES, BEARING PADS AND ANCHOR PLATES

SHALL BE PAID FOR AT THE UNIT PRICE BID FOR "HIGH STRENGTH STRUCTURAL STEEL"

ALL ANCHOR BOLTS TO BE $1^{l}\!\!/_4$ " × 1'-3" LONG, SET FLUSH AND CAULKED WITH LEAD TO THE TOP OF PLATE 'C'. EXCESS LENGTH MAY BE FURNISHED, THREADED FOR SETTING AND THEN CUT OFF FLUSH.

CHAMFER TOP OF PINTLES 1/8". DRILL HOLES FOR PINTLES IN PLATE "C" FOR DRIVING FIT. PROVIDE 1/8" THICK BEARING PAD SAME SIZE AS PLATE 'C'FOR EACH BEARING.

ALL BEARINGS ARE SYMMETRICAL ABOUT & GIRDER AND & OF BEARING.

PINTLES SHALL CONFORM TO A.S.T.M. SPECIFICATION TYPE A449 STEEL, OR MATERIAL OF EQUIVALENT YEILD STRENGTH & ELONGATION.

ALL ANCHOR BOLTS SHALL CONFORM TO A.S.T.M. SPECIFICATION TYPE A36 STEEL.

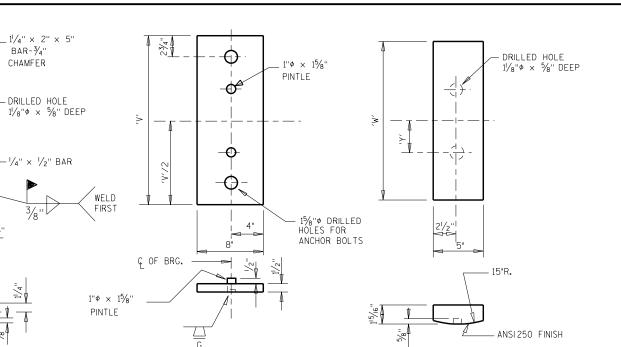


PLATE A

BRONZE PLATE

LUBRICATE TOP SURFACE ONLY. Ç OF

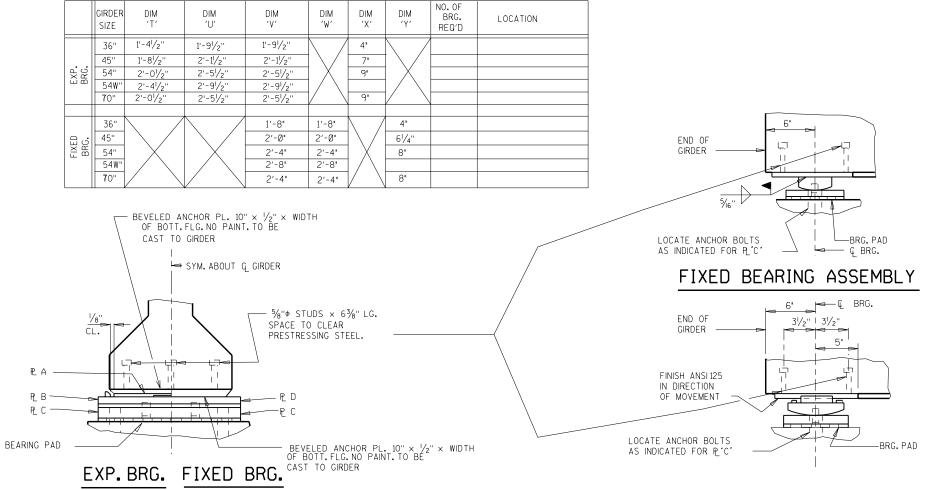
GIRDER

PLATE B

ANSI 250 FINISH

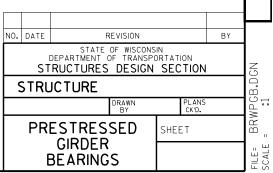
PLATE C

PLATE D



BEARING DETAILS

EXPANSION BEARING ASSEMBLY



2 - 87

12-99